

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK 528

Supercedes Date: 11-Sep-2020

Revision date 23-Oct-2020 Revision Number 2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name EVO-STIK 528
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesive.
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited Common Rd ST16 3EH Stafford UK

Tel: +44 (1785) 27 26 25 Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom +44 (1785) 272650

Ireland +353 (1) 8624900 (Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Chronic aquatic toxicity	Category 2 - (H411)
Flammable liquids	Category 2 - (H225)

2.2. Label Elements

Contains: Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics, Methyl ethyl ketone, Ethyl acetate, Hydrocarbons, C6, isoalkanes, <5% n-hexane



Signal word DANGER

Hazard statements

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H315 - Causes skin irritation.

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H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

H411 - Toxic to aquatic life with long lasting effects.

H225 - Highly flammable liquid and vapour.

EU Specific Hazard Statements

EUH208 - Contains rosin & methylols. May produce an allergic reaction.

Precautionary statements

P101 - If medical advice is needed, have product container or label at hand.

P102 - Keep out of reach of children.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear protective gloves and eye/face protection.

P302 + P352 - IF ON SKIN: Wash with plenty of water and soap.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P391 - Collect spillage.

P403 + P235 - Store in a well-ventilated place. Keep cool.

P405 - Store locked up.

P501 - Dispose of contents/ container to an approved waste disposal plant.

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other Hazards

In use may form flammable/explosive vapour-air mixture

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
Acetone	200-662-2	67-64-1	10 - <20	Eye Irrit. 2 (H319) (EUH066) STOT SE 3 (H336) Flam. Liq. 2 (H225)		01-2119471330- 49-XXXX
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	64742-49-0	10 - <20	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411)		01-2119475515- 33-xxxx

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				Flam. Liq. 2	
Methyl ethyl ketone	201-159-0	78-93-3	10 - <20	(H225) Eye Irrit. 2	01-2119457290
weinyi einyi ketone	201-159-0	76-93-3	10 - <20	(H319)	43-XXXX
				(EUH066)	40-7/7//
				STOT SE 3	
				(H336)	
				Flam. Liq. 2	
				(H225)	
Ethyl acetate	205-500-4	141-78-6	10 - <20	Eye Irrit. 2	01-2119475103-
				(H319)	46-XXXX
				STOT SE 3	
				(H336) Flam. Liq. 2	
				(H225)	
				(EUH066)	
Hydrocarbons, C6,	931-254-9	64742-49-0	5 - <10	STOT SE 3	01-2119484651
isoalkanes, <5%				(H336)	34-XXXX
n-hexane				Asp. Tox. 1	
				(H304)	
				Skin Irrit. 2	
				(H315)	
				Aquatic Chronic	
				2 (H411)	
				Flam Liq. 2	
				(H225)	
				(EUH066)	
Xylenes (o-, m-, p-	215-535-7	1330-20-7	5 - <10	STOT SE 3	01-2119488216
isomers)				(H335)	32-XXXX
,				STOT RÉ 2	
				(H373)	
				Asp. Tox. 1	
				(H304)	
				Skin Irrit. 2	
				(H315)	
				Eye Irrit. 2	
				(H319) Acute Tox. 4	
				(H312)	
				Acute Tox. 4	
				(H332)	
				Flam Liq. 3	
				(H226)	
				Aquatic Chronic	
				3 (H412)	
Ethylbenzene	202-849-4	100-41-4	1- <2.5	STOT RE 2	01-2119489370
				(H373)	35-XXXX
				Asp. Tox. 1 (H304)	
				i (D3U4)	
				Acute Tox. 4	
				Acute Tox. 4 (H332)	
				Acute Tox. 4 (H332) Flam Liq. 2	
				Acute Tox. 4 (H332) Flam Liq. 2 (H225)	
				Acute Tox. 4 (H332) Flam Liq. 2	
Rosin	232-475-7	8050-09-7	0.1 - <1	Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic	01-2119480418-
	232-475-7			Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412) Skin Sens. 1 (H317)	01-2119480418- 32-XXXX
Rosin Methylols	232-475-7	8050-09-7 UNKNOWN	0.1 - <1	Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412) Skin Sens. 1	01-2119480418- 32-XXXX

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Full text of H- and EUH-phrases: see section 16

EC# 927-510-4 Related CAS no 64742-49-0 EC# 931-254-9 Related CAS no 64742-49-0

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation IF exposed or concerned: Get medical advice/attention. Get medical attention

immediately if symptoms occur. Remove to fresh air.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and

persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Get medical attention if irritation develops and persists.

Ingestion Clean mouth with water and drink afterwards plenty of water. Never give anything by

mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the

material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more

information. Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapour

concentrations may cause symptoms like headache, dizziness, tiredness, nausea and

vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media Full water jet. Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the

chemical

Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO2).

5.3. Advice for firefighters

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Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8 for more information. Keep people away from and upwind of spill/leak. Personal precautions

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Use personal protection recommended in Section 8. For emergency responders

6.2. Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent product from entering

drains. Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Stop leak if you can do it without risk. Do not touch or walk through spilled material. A Methods for containment

vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later

disposal.

Take precautionary measures against static discharges. Dam up. Soak up with inert Methods for cleaning up

absorbent material. Pick up and transfer to properly labelled containers.

Eliminate all ignition sources if safe to do so. Prevention of secondary hazards

6.4. Reference to other sections

See section 8 for more information. See section 13 for more information. Reference to other sections

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Take off contaminated clothing and wash it before reuse. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapours or mists. In case of

insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Contaminated work clothing should not be allowed out of the workplace. Regular

> cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when

using this product.

7.2. Conditions for safe storage, including any incompatibilities

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Storage Conditions

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Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep containers tightly closed in a dry, cool and well-ventilated place.

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7.3. Specific end use(s)

Specific Use(s)

Adhesive.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	Ireland	United Kingdom
Acetone	TWA: 500 ppm	TWA: 500 ppm	TWA: 500 ppm
67-64-1	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³
		STEL: 1500 ppm	STEL: 1500 ppm
		STEL: 3630 mg/m ³	STEL: 3620 mg/m ³
Methyl ethyl ketone	TWA: 200 ppm	TWA: 200 ppm	TWA: 200 ppm
78-93-3	TWA: 600 mg/m ³	TWA: 600 mg/m ³	TWA: 600 mg/m ³
	STEL: 300 ppm	STEL: 300 ppm	STEL: 300 ppm
	STEL: 900 mg/m ³	STEL: 900 mg/m ³	STEL: 899 mg/m ³
		Sk*	Sk*
Ethyl acetate	=	TWA: 734 mg/m ³	TWA: 734 mg/m ³
141-78-6		TWA: 200 ppm	TWA: 200 ppm
		STEL: 1468 mg/m ³	STEL: 1468 mg/m ³
		STEL: 400 ppm	STEL: 400 ppm
Xylenes (o-, m-, p- isomers)	TWA: 50 ppm	TWA: 50 ppm	TWA: 50 ppm
1330-20-7	TWA: 221 mg/m ³	TWA: 221 mg/m ³	TWA: 220 mg/m ³
	STEL: 100 ppm	STEL: 100 ppm	STEL: 100 ppm
	STEL: 442 mg/m ³	STEL: 442 mg/m ³	STEL: 441 mg/m ³
	*	Sk*	Sk*
Ethylbenzene	TWA: 100 ppm	TWA: 100 ppm	TWA: 100 ppm
100-41-4	TWA: 442 mg/m ³	TWA: 442 mg/m ³	TWA: 441 mg/m ³
	STEL: 200 ppm	STEL: 200 ppm	STEL: 125 ppm
	STEL: 884 mg/m ³	STEL: 884 mg/m ³	STEL: 552 mg/m ³
	*	Sk*	Sk*
Rosin	-	TWA: 0.05 mg/m ³	TWA: 0.05 mg/m ³
8050-09-7		STEL: 0.15 mg/m ³	STEL: 0.15 mg/m ³
Magnesium oxide (MgO)	=	TWA: 4 mg/m ³	TWA: 10 mg/m ³
1309-48-4		TWA: 5 mg/m ³	TWA: 4 mg/m ³
		TWA: 10 mg/m ³	STEL: 30 mg/m ³
		STEL: 10 mg/m ³	STEL: 12 mg/m ³
		STEL: 12 mg/m ³	
		STEL: 30 mg/m ³	

Chemical name	European Union	Ireland	United Kingdom
Methyl ethyl ketone	-	=	70 µmol/L urine
78-93-3			
Xylenes (o-, m-, p- isomers)	-	-	650 mmol/mol creatinine urine
1330-20-7			

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)

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Acetone (67-64-1)	Acetone (67-64-1)					
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor			
Long term Systemic health effects worker	Dermal	186 mg/kg bw/d				
Short term Local health effects worker	Inhalation	2420 mg/m³				
Long term Systemic health effects worker	Inhalation	1210 mg/m³				

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (64742-49-0)					
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor		
worker Long term Systemic health effects	Inhalation	2085 mg/m ³			
worker Long term Systemic health effects	Dermal	300 mg/kg bw/d			

Methyl ethyl ketone (78-93-3)					
Туре	Exposure route		Safety factor		
		(DNEL)			
worker	Dermal	1161 mg/kg bw/d			
Long term					
Systemic health effects					
worker	Inhalation	600 mg/m ³			
Long term					
Systemic health effects					

Ethyl acetate (141-78-6)	Ethyl acetate (141-78-6)					
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor			
worker Long term Systemic health effects	Dermal	63 mg/kg bw/d				
worker Short term Systemic health effects	Inhalation	1468 mg/m³				
worker Long term Local health effects	Inhalation	734 mg/m³				
worker Short term Local health effects	Inhalation	1468 mg/m³				
worker Long term Systemic health effects	Inhalation	734 mg/m³				

Xylenes (o-, m-, p- isomers) (1330-20-7)					
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor		
Long term Systemic health effects worker	Dermal	180 mg/kg bw/d			
Long term Systemic health effects worker	Inhalation	77 mg/m³			

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Short term Local health effects Systemic health effects worker	Inhalation	289 mg/m³	
Rosin (8050-09-7)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Local health effects	Inhalation	10 mg/m³	
worker Long term Systemic health effects	Dermal	2131 mg/kg bw/d	
Derived No Effect Level (DN	EL)		
Acetone (67-64-1)			
Гуре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	200 mg/m³	
Consumer Long term Systemic health effects	Dermal	62 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	62 mg/kg bw/d	
Hydrocarhons C7 n-alkane	s, isoalkanes, cyclics (64742	2-49-0)	
Гуре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	447 mg/m³	
Consumer Long term Systemic health effects	Dermal	149 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	149 mg/kg bw/d	
Mathyl athyl katana (70 02 2	1		
Methyl ethyl ketone (78-93-3 Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	
Ethyl acetate (141-78-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Concumor	Oral	4.5 mg/kg bw/d	<u> </u>

4.5 mg/kg bw/d

Oral

Consumer

Long term

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Systemic health effects			
Consumer	Dermal	37 mg/kg bw/d	
Long term			
Systemic health effects			
Consumer	Inhalation	734 mg/m³	
Short term			
Systemic health effects			
Consumer	Inhalation	367 mg/m ³	
Long term			
Local health effects			
Consumer	Inhalation	734 mg/m ³	
Short term			
Local health effects			
Consumer	Inhalation	367 mg/m³	
Long term			
Systemic health effects			

Rosin (8050-09-7)					
Туре	Exposure route Derived No Effect Level (DNEL)		Safety factor		
Consumer Long term Systemic health effects	Dermal	1065 mg/kg bw/d			
Consumer Long term Systemic health effects	Oral	1065 mg/kg bw/d			

$\begin{tabular}{ll} \textbf{Predicted No Effect Concentration} & \textbf{No information available.} \\ \textbf{(PNEC)} \end{tabular}$

Predicted No Effect Concentration (PNEC)	
Acetone (67-64-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight
Soil	29.5 mg/kg dry weight

Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

Ethyl acetate (141-78-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.26 mg/l
Marine water	0.026 mg/l
Freshwater sediment	1.25 mg/kg
Marine sediment	0.125 mg/kg
Soil	0.24 mg/kg
Microorganisms in sewage treatment	650 mg/l

Rosin (8050-09-7)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.002 mg/l
Marine water	0 mg/l

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Sewage treatment plant	1000 mg/l
Freshwater sediment	0.007 mg/l
Marine sediment	0.001 mg/l

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be

exhausted directly at the point of origin.

Personal Protective Equipment

Eye/face protectionTight sealing safety goggles. Face protection shield. Eye protection must conform to

standard EN 166.

Hand protection Wear protective gloves. Gloves must conform to standard EN 374. The breakthrough

time of the gloves depends on the material and the thickness as well as the temperature. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves should be

replaced regularly and if there is any sign of damage to the glove material.

Skin and body protection Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective

clothing.

Respiratory protection In case of inadequate ventilation wear respiratory protection. In case of mist, spray or

aerosol exposure wear suitable personal respiratory protection and protective suit.

Recommended filter type: Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid

Appearance Viscous Liquid
Colour Light yellow
Odour Solvent

Odour threshold No information available

Property Values Remarks • Method

pH No data available
Melting point / freezing point
Boiling point / boiling range
Flash point
Evaporation rate
No data available
55.8 °C
-20 °C
No data available

Flammability (solid, gas) Not applicable for liquids .

Flammability Limit in Air

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapour pressure 110 kPa

Relative vapour density No data available

Relative density 0.84

Water solubility
Solubility(ies)
Partition coefficient
Autoignition temperature
Decomposition temperature
No data available
No data available
No data available

Kinematic viscosityapprox 4000 mm²/s@ 4000 °CDynamic viscosityapprox 3500 mPa s@ 23 °C

Explosive properties No data available
Oxidising properties No data available

9.2. Other information

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Solid content (%) approx 23
Softening Point Not relevant

VOC Content (%) approx 640 g/L Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

Density No information available g/cm³ emissions of volatile organic compound

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical None. impact

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition

products

None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of

respiratory tract. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye

irritation. (based on components). May cause redness, itching, and pain.

Skin contact Causes skin irritation. (based on components). Specific test data for the substance or

mixture is not available.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes. Inhalation of high vapour

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concentrations may cause symptoms like headache, dizziness, tiredness, nausea and

vomiting.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

16,849.50 mg/kg ATEmix (dermal) ATEmix (inhalation-dust/mist) 21.812 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	=5800 mg/kg (Rattus)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rattus)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone 78-93-3	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Ethyl acetate 141-78-6	=5620 mg/kg (Rattus)	> 18000 mg/kg (Oryctolagus cuniculus) > 20 mL/kg (Oryctolagus cuniculus)	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	>16750 mg/Kg (Rattus)	>3350 mg/Kg (Oryctolagus cuniculus) OECD 402	259354 mg/m³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers) 1330-20-7	=3500 mg/kg (Rattus)	> 1700 mg/kg (Oryctolagus cuniculus) > 4350 mg/kg (Oryctolagus cuniculus)	=>47635 mg/L (Rattus) 4 h = >5000 ppm (Rattus) 4 h
Ethylbenzene 100-41-4	=3500 mg/kg (Rattus)	= 15400 mg/kg (Oryctolagus cuniculus)	=17.4 mg/L (Rattus) 4 h
Rosin 8050-09-7	>2000 mg/Kg (Rattus)	> 2500 mg/kg (Oryctolagus cuniculus)	=1.5 mg/L (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Muta. 1B	
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	Muta. 1B	

Carcinogenicity

Based on available data, the classification criteria are not met.

Chemical name	European Union
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Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Carc. 1B		
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	Carc. 1B		

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life with long lasting effects. Harmful to aquatic life.

Chemical name	Algae/aquatic	Fish	Toxicity to	Crustacea	M-Factor	M-Factor
	plants		microorganisms			(long-term)
Acetone	-	LC50 96 h 4.74	EC50 = 14500	EC50 48 h		
67-64-1		- 6.33 mL/L	mg/L 15 min	10294 - 17704		
		(Oncorhynchus		mg/L (Daphnia		
		mykiss)		magna Static)		
Hydrocarbons, C7,	ErL50 (72h) =	LL50 (96h)	-	EL50 (48h) =		
n-alkanes, isoalkanes,	10-30 mg/L	>13.4 mg/L		3.0 mg/L		
cyclics	(Pseudokirchner	(Oncorhynchus		(Daphnia		
64742-49-0	iella	mykiss)		magna)		
	subcapitata)	OECD 203				
Methyl ethyl ketone	EC50=1972	LC50: 3130 -	EC50 = 3403	EC50 48 h >		
78-93-3	mg/l	3320mg/L (96h,	mg/L 30 min	308 mg/L		
	(Pseudokirchner	Pimephales	EC50 = 3426	(Daphnia magna		
	iella	promelas)	mg/L 5 min)		
	subcapitata)					
Ethyl acetate	EC50:	LC50:	EC50 = 1180	EC50:		
141-78-6	=3300mg/L	=484mg/L (96h,	mg/L 5 min	=560mg/L (48h,		
	(48h,	Oncorhynchus	EC50 = 1500	Daphnia magna)		
	Desmodesmus	mykiss) LC50:	mg/L 15 min			
	subspicatus)	352 - 500mg/L	EC50 = 5870			
		(96h,	mg/L 15 min			
		Oncorhynchus	EC50 = 7400			
		mykiss) LC50:	mg/L 2 h			
		220 - 250mg/L				
		(96h,				
		Pimephales				
		promelas)				
Hydrocarbons, C6,	EL50 (72h) =	LL50 (96h) =	-	EL50 (48h)=		
isoalkanes, <5%	13.6 mg/l	18.27 mg/l		31.9 mg/l		
n-hexane	(Pseudokirchner	(Oncorhynchus		(Daphnia		
64742-49-0	iella	mykiss)		magna)		
	subcapitata)					
Xylenes (o-, m-, p-	-	LC50 96 h 2.6	EC50 = 0.0084	EC50 48 h = 3.4		
isomers)		mg/L	mg/L 24 h	mg/L (Dappnia		

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1330-20-7		(Oncorhynchus mykiss) (OECD 203)		magna)	
Ethylbenzene	EC50 72 h 2.6	LC50 96 h = 4.2	EC50 = 9.68	EC50: 1.8 -	
100-41-4	- 11.3 mg/L	mg/L	mg/L 30 min	2.4mg/L (48h,	
	(Pseudokirchner	(Oncorhynchus	EC50 = 96 mg/L	Daphnia magna)	
	iella	mykiss	24 h		
	subcapitata)	semi-static)			
Rosin	EC50:	LC50 (96h)	EC50 = 31.5	EC50 48 h	
8050-09-7	=400mg/L (72h,	>10mg/L	mg/L 30 min	>100 mg/L	
	Desmodesmus	(Danio rerio)		(Daphnia magna	
	subspicatus))	

12.2. Persistence and degradability

Persistence and degradability No information available.

Component Information			
Acetone (67-64-1)			
Method	Exposure time	Value	Results
	28 days	biodegradation	91 % Readily biodegradable

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (64742-49-0)			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready	28 days	98%	Readily biodegradable
Biodegradability: Manometric			
Respirometry Test (TG 301 F)			

Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready	28 days	biodegradation	98 % Readily biodegradable
Biodegradability: Closed Bottle Test			
(TG 301 D)			

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient	Bioconcentration factor (BCF)
Acetone 67-64-1	-0.24	0.69
Methyl ethyl ketone 78-93-3	0.3	-
Ethyl acetate 141-78-6	0.6	30
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	3.6	501
Xylenes (o-, m-, p- isomers) 1330-20-7	3.15	15
Ethylbenzene 100-41-4	3.2	15

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

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PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvR

Chemical name	PBT and vPvB assessment
Acetone 67-64-1	The substance is not PBT / vPvB
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	The substance is not PBT / vPvB
Methyl ethyl ketone 78-93-3	The substance is not PBT / vPvB
Ethyl acetate	The substance is not PBT / vPvB
141-78-6	PBT assessment does not apply
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	The substance is not PBT / vPvB
Xylenes (o-, m-, p- isomers) 1330-20-7	The substance is not PBT / vPvB
Ethylbenzene 100-41-4	The substance is not PBT / vPvB
Rosin	The substance is not PBT / vPvB
8050-09-7	Further information relevant for the PBT assessment is necessary

12.6. Other adverse effects

Other adverse effects No information available.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products

Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

08 04 09* waste adhesives and sealants containing organic solvents or other dangerous

European Waste Catalogue

15 01 10*: Packaging containing residues of or contaminated by dangerous substances

Other information

Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: The information shown here, may not always agree with the bill of lading shipping

description for the material. The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory

definition).

Land transport (ADR/RID)

14.1 UN number or ID number UN1133

14.2 Proper Shipping Name Adhesives, Environmentally Hazardous

14.3 Transport hazard class(es) 3 Labels 3 14.4 Packing group

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Description UN1133, Adhesives, 3, II, (D/E), Environmentally Hazardous

14.5 Environmental hazards
14.6 Special Provisions
Classification code
Tunnel restriction code
Limited Quantity (LQ)
ADR Hazard Id (Kemmler

Yes
640D
F1
(D/E)
5 L
33

Number)

IMDG

14.1 UN number or ID number UN1133

14.2 Proper Shipping Name Adhesives (Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics), Marine Pollutant

14.3 Transport hazard class(es) 3
14.4 Packing group

Description UN1133, Adhesives (Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics), 3, II, (-20°C

c.c.), Marine Pollutant

 14.5 Marine pollutant
 P

 14.6 Special Provisions
 None

 Limited Quantity (LQ)
 5 L

 EmS-No
 F-E, S-D

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number UN1133 Adhesives

14.3 Transport hazard class(es) 3 14.4 Packing group

Description UN1133, Adhesives, 3, II

14.5 Environmental hazards
14.6 Special Provisions
Limited Quantity (LQ)
ERG Code

Yes
A3
1 L
3L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No	Restricted substance per REACH Annex XVII
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	64742-49-0	28.
		29.

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Hydrocarbons, C6, isoalkanes, <5% n-hexane	64742-49-0	28.
		29.

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS P5b - FLAMMABLE LIQUIDS P5c - FLAMMABLE LIQUIDS E2 - Hazardous to the Aquatic Environment in Category Chronic 2

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

EUH066 - Repeated exposure may cause skin dryness or cracking

H225 - Highly flammable liquid and vapour

H226 - Flammable liquid and vapour

H304 - May be fatal if swallowed and enters airways

H312 - Harmful in contact with skin

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness

H373 - May cause damage to organs through prolonged or repeated exposure

H411 - Toxic to aquatic life with long lasting effects

H412 - Harmful to aquatic life with long lasting effects

Legend

TWA TWA (time-weighted average)
STEL STEL (Short Term Exposure Limit)

Ceiling Ceiling Limit Value
* Skin designation

SVHC Substance(s) of Very High Concern

PBT Persistent, Bioaccumulative, and Toxic (PBT) Chemicals vPvB Very Persistent and very Bioaccumulative (vPvB) Chemicals

STOT RE Specific target organ toxicity - Repeated exposure STOT SE Specific target organ toxicity - Single exposure

EWC European Waste Catalogue

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Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs

Revision date 23-Oct-2020

Indication of changes

Revision note SDS sections updated: 9.

Training Advice Provide adequate information, instruction, and training for operator

Further information No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet