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Issued 08/14

ONCE GLOSS

Dulux Once Gloss has been specially formulated to give a perfect gloss finish on interior wood and metal surfaces in just one coat*. It does not require an undercoat.

*Where a strong colour change is required, two coats may be necessary.

KEY BENEFITS

- Covers in 1 Coat
- No Undercoat Required
- Coverage of up to 12m² per litre

PRODUCT INFORMATION

Typical Use

Suitable for use on interior wood and metal surfaces.

Pack Size

750ml AND 2.5L

Colour Range

PBW

Film Properties

Chemical Resistance: Resistant to mild chemical fume attack, but where there is heavy attack, such as actual contact with chemicals, specialist paint systems may be required (contact the **dulux** Technical advice.)

Heat Resistance: Generally resistant to heat up to 90°C, but some discolouration of light colours may occur at elevated temperatures. Not suitable for use on heated surfaces e.g. Radiators.

Water Resistance: Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for immersed surfaces or where is very heavy and

prolonged condensation.

Composition (nominal)

Pigment: Lightface non-Lead Pigments

Binder: Alkyd

Solvent: White Spirit

Volume Solids

White 62% (nominal) other colours may vary.

SURFACE PREPARATION

To get the best results with **Dulux** Once Gloss, make sure surfaces to be painted are sound, clean and dry (new surfaces particularly must be fully dry).

Remove all loose and defective paint. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

Where necessary, wash the surface to remove dirt, grease and powdery or dusty residues. Rinse with clean water and allow to dry. Seal surfaces that remain powdery after thorough preparation with an appropriate plaster sealer.

Where necessary, rub down and then wipe off with a damp, lint free cloth to avoid dust.

Any surface defects should be filled with the appropriate **Polycell Trade Polyfilla**.



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SYSTEMS INFORMATION

Ready to use. Do not stir or shake. Use a clean, good quality brush and load generously with paint, then apply a thick even coat. Do not spread the paint too far. When overcoating strong or contrasting colours, a second coat may be required. Where this occurs it is necessary to apply a second coat. Allow a minimum of 16 hours before overcoating.

For improved obliteration on rough or textured surfaces, or when using special process colours, (clean colours) 2 coats of **Dulux** Once Gloss will be required in order to achieve full opacity

Note: Whilst leading-edge technology has been used in the development of this product, the nature of white solvent based paints means that they will all discolour over time. The rate of discolouration is faster on areas with no or low natural or UV light. For longer lasting whiteness, we recommend the use of a water-based formulation Dulux Aquatech Stay White Gloss.

For best colour consistency, purchase sufficient tinted paint for each job including touch-in at one time from the same source.

APPLICATION METHOD

Brush or Roller. For Health and Safety reasons relating to solvent based paint, spray application is not recommended.

As with other solvent based paints, do not apply in temperatures below 5 deg. C (as recommended by British Standard BS 6150)

Practical Coverage

A guide to the practical coverage which can be achieved

under normal conditions is up to 18m² per litre.

Drying Times

Single coat of standard thickness:

Touch Dry: 4-6 Hours

Re-coat: 16-24 Hours

Cleaning Up

After use, remove as much product as possible from equipment before cleaning with brush cleaner.

When this paint container is empty please ask your stockist about recycling. If you have leftover paint, please dispose of it responsibly and consider donating it to

Community RePaint. Find out more at dulux.ie

Transportation & Storage

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

VOC

EU limit for this product (cat: A/d): 300g/l (2010). This product contains max. 300g/l VOC.

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FURTHER SUPPORT

If you need further support, please contact the **Dulux** Technical Advice Centre on +353-21-422-0222

Always read full Health, Safety & Environmental Information on can before use.

Safety datasheet (SDS 411) is available free on request by telephoning the **Dulux** Technical Advice Centre or by visiting dulux.ie

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At Dulux Trade, we believe by working with our customers we can reduce waste and do more with the resources we have. Together we can create a better future for our planet. Join us at duluxtrade.co.uk/pp

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