

Fast Tak Permanent

A SOLVENT BOURNE CONTACT ADHESIVE SPRAY

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Fact Sheet No.: TDS00401

YOUR SMART ADVANTAGES

- Multipurpose adhesive
- Excellent initial grab
- Suitable for bonding a wide range of materials

USES

Bostik Fast Tak Permanent Contact Adhesive Spray is a pressure sensitive, solvent-borne spray adhesive based on synthetic rubber/resin. It possesses excellent initial grab and has rapid bond formation properties. It is “ozone friendly” and does not contain any chlorinated or fluorinated compounds. The variable direction nozzle can be adjusted by rotation for convenience of application.

Bostik Fast Tak Permanent Contact Adhesive Spray has been specially formulated for bonding metals, rigid plastics, wood, concrete, stone, canvas, fabrics, cardboard, paper, rubber and flexible foam, cork and leather. Will bond polythene sheets reasonably well. Particularly suitable for flooring and furniture applications, e.g. carpet tiles and chair seating and has many craft and household repair uses.

PRODUCT CHARACTERISTICS

Colour	Yellow
Form	Aerosol adhesive
Specific Gravity	0.66 approx.
Composition	Synthetic rubber
Product Code	30602630 500ml aerosol can x 6
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C.

Odour | Hydrocarbon. Solvent

TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+15°C to +30°C Do not use below +5°C or above +40°C
Service Temperature	-15°C to +50°C
Coverage	Depends on the materials to be bonded and the manner of application. 500ml will generally provide 5m ² coverage applied to one surface.
Drying Times	2 to 5 minutes 3 to 5 minutes if using two coats

DIRECTIONS FOR USE

IMPORTANT: Before using Bostik Fast Tak Permanent refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Only use Bostik Fast Tak Permanent Contact Adhesive Spray outdoors or in a well-ventilated area over a protected work surface.
2. Test suitability before use when working with fabrics and take care to avoid strike-through caused by heavy application.
3. All surfaces to be bonded must be clean and dry, and dust free.
4. Shake the can thoroughly before use.

APPLICATION

5. Spray the adhesive evenly over both surfaces from a distance of 15 - 20cm (6 - 8 inches) and leave until just tacky - approximately 4 minutes. Ensure to avoid overspray.

6. Carefully line the surfaces up and firmly press them together.
7. Surfaces can be brought together prior to this to allow for re-positioning.
8. On very porous surfaces use 2 coats, allowing the first coat to dry for 3 to 5 minutes before second coat application.
9. A faster initial bond can be achieved by spraying onto one surface (the least porous), allowing the adhesive to dry for 30 seconds then bonding to the second material.
10. After use, always clear the nozzle by turning the can upside down and spraying away from you for a few seconds to prevent clogging.

CLEANING

11. For removal, clean with a cloth dampened with white spirit immediately after application.

PRECAUTIONS IN USE

Not intended for use as a structural adhesive and should not be used in safety critical applications, e.g. bearing overhead loads. Should not be used on surfaces or materials where the temperature can exceed 50°C. Not suitable for use with PVC or expanded polystyrene. Test before using on new or unfamiliar applications to confirm suitability before use. Use over a protected work surface. Avoid using near polished and some painted surfaces as the adhesive may spoil the finish. Take care to avoid heavy application which can cause strike-through on thin, absorbent materials. Accidental overspray can sometimes be removed using lighter fuel or white spirit. Care must be taken to avoid damaging delicate materials, e.g. by abrasion.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely out of our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Bostik Fast Tak Permanent Contact Spray, available at www.bostik.co.uk.



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